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607873

D205-633-011 Job Sheet 189598



Part No: D205-633-011

Job Qty: 4 pcs

Part Name: Heli-Access-Step™ - High Gear, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/28/19

Job Tracking No:

Due Date: 2/15/19

Created By: Dara Macdonald

Type: Stock *SOLD*

Description:

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs		2/15/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	4 pcs	2/15/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	4 pcs	2/15/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	4 pcs	2/15/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	4 pcs	2/15/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	

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FEB 14 2019

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D205-633-011
 Location:FG082



Container No: S150657



Part: D205-633-011

Job No: 189598

Serial No/Batch: S150657

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-57 Issue 5, FAA-STD SR005921

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5114891
AN4-5A	Bolt	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5140392
AN4-6A	Bolt	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5053945
AN4-7A	Bolt	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5057520X2 5107746x6
AN5-14A	Bolt	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5056344
AN5-6A	Bolt	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5102251
D2021-101	Eyebolt	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5080388
D2022-101	Spacer	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5126033X2 5150065 x/p
D2022-103	Spacer	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5126068
D2562-001	Strut 19.68"	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5150446 "a e thore"
D2563	Step Weldment Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5150925
D2565-101	Strut	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5140869
D2565-103	Strut	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5146514
D2565-105	Strut	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5146522
D2565-107	Strut	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5146601
D2565-109	Strut	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5146665
D2565-111	Strut	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5140824
MS21042L4	Nut	32 Ea (8 ea)	110-Packaging 1 - Pick Kit	5149814
MS21042L5	Nut	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5093592
NAS1149D0463J	Washer	60 Ea (15 ea)	110-Packaging 1 - Pick Kit	5130345
NAS1149D0563J	Washer	16 Ea (4 ea)	110-Packaging 1 - Pick Kit	5123450

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-14A	4	606	0
	AN4-5A	8	101	0
	AN4-6A	8	625	0
	AN4-7A	8	166	0
	AN5-14A	4	22	0
	AN5-6A	4	81	0
	D2021-101	4	10	0
	D2022-101	8	12	0
	D2022-103	8	47	0
	D2562-001	4	2	0
	D2563	4	2	0
	D2565-101	4	6	0
	D2565-103	4	7	0
	D2565-105	4	6	0
	D2565-107	4	8	0
	D2565-109	4	7	0
	D2565-111	4	7	0
	MS21042L4	32	1,579	0
	MS21042L5	8	302	0
	NAS1149D0463J	60	2,677	0
	NAS1149D0563J	16	1,019	0

Part Specifications

Specifications could not be found.

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	3	3	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: C

Date: 13.12.13